## **Pre-ambule**

Since several years SNCB is going through a huge transformation to improve the customer experience. With the recent signed '**PSO contract**' SNCB got now also the financial means to develop and implement **a long-term strategy**. This is of great importance, especially in the industrial activities where typical long cycles times are applicable.

This session aims to give an insight on how the technical department of SNCB drives operational excellence.



# Driving Operational Excellence in Fleet Maintenance

# SNCB – Railtech event

Gerd De Vos – EXCOM member & Executive Director Technics

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# Key facts about SNCB

SNCB operations	Organization • 17,000 employees	Operations• 550 stations• 227 mio passengers/year• 3,750 trains/day• Punctuality: 89.2%• 81 mio train km/year• National transport + International (classic + high speed)
Current fleet (dec/22)	<ul> <li>Overview rolling stock</li> <li>803 electric multiple units</li> <li>206 locomotives</li> <li>1,477 carriages</li> </ul>	<ul> <li>3,931 'bodies' &amp; 352,639 seats</li> <li>46% fleet older than 25 years</li> <li>80.5% of fleet equipped with ETCS</li> </ul> Maintenance organization Technics <ul> <li>5,000 employees</li> <li>2 central / 9 traction workshops</li> <li>Central support services</li> </ul>
'Public Services Offering' contract (dec/22)	performance trajectory, increas (purchase of new rolling stock)	30% passengers, 10% increase in train km's, better correspondence, sed rolling stock availability and reliability, gradual renewal of 50% of the rolling stock fleet , increased train capacity, increased passenger comfort (passenger information systems, ccess, airco, …), investments in maintenance facilities



## Define a clear Rolling Stock Product strategy – Simplification and standardization are key

2020				> 2030									
Inte natio		High	S / L (/P) Low density	S / L (/P) High density					International	IC (/P) Low density	IC (/P) High density	S / L (/P) Low density	S / L ( Higl densi
Double			AM- 2 AME	6			Doub	le				AR- 41	
Triple	C	AM- BO MM- 96	/	M08	8		Triple	e		A	A R	AM M30 AM08	
Block		M7					Bloc	k			M		
Long	(11) (M4)	16/1 <b>16</b> 111 M5					Long	,	(11)		MB		
M4 M4/I10		B A B B A B B A B	ADX			ustrial ategy		MC	(T18) B	BB	B Bx <b>) (b</b> B B A	BD Bx	-
M4/I10 M4/M6			ADX		Stra	ategy		M6	тта в та в	B B B B E	BBA	BD BX	8
M5	1 .	B B Bx	B BDx (block)								B B A		
M6	4T18 B B	B B B B B B B B	A BD B					M7	T18 B T18 B BMX AB	ВВ	BD BD BD AB AB Bx		8
I11/M6/I10 I11/M7	(T18) B B (T18) AB B								←BMx AB	BD Bx			71
								IE /					

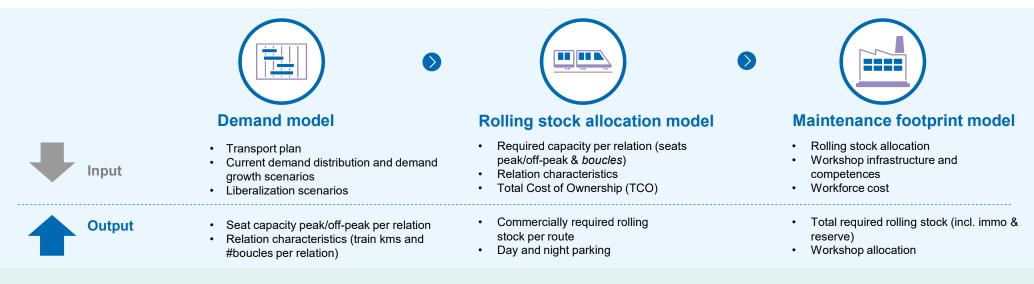
#### > 2030

- Clear product offering: adapted train types per type of train connection (IC, S/L) and a maximum of 2 types of rolling stock per train connection
- Less different types: minimization of the number of different carriage compositions by a fixed number and sequence of carriages
- Use of Multiple Units / Block trains: usage according to needs peak/off-peak
- New Multiple Units MR30 → Same platform, adapted configurations for different exploitations (incl. battery operations)
- Improved customer experience, lower maintenance costs

2020

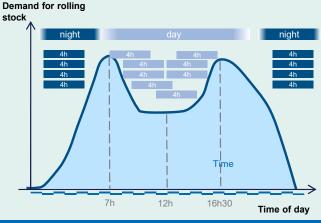


# Implementing an effective maintenance strategy to increase availability – Adapting the maintenance approach matching the long term needs



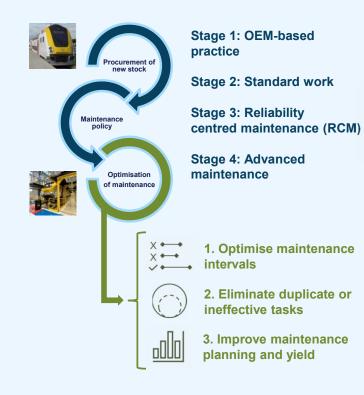
**Timetable Integrated Maintenance (TIM)** integrates in a smart way the maintenance in shifts to reduce downtime

- Workshop entry slots of 4h within the timetable with minimal immobilization
- Preventative and curative maintenance
- Critical mass of a rolling stock to standardize operations and competences
- · Compatible with rolling stock types: Multiple Units / Block trains
- Evolution to shift work regimes require a culture change



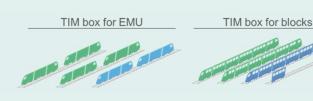
## Implementing an effective maintenance strategy to increase availability – *Adapting the maintenance approach*

### Reviewing the maintenance engineering on a regular basis

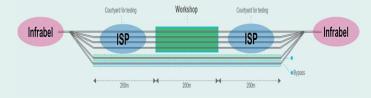


# **Standardized workshops** as part of maintenance strategy

 Use of workshop infrastructure for triple and block trains in **TIM maintenance**



- Most flexible workshop layout:
  - Long workshops of 180m
  - Parking zones
  - Standardized equipments: platforms, overhead cranes, warehouse, ...



### **Create Centre of Competences** for repair of spare parts

- Competence centres:
  - We concentrate repairs in our central workshops that specialize
  - Rationalization of investments
  - Competence building and re-engineering
  - Experts to support internal and external customers
- Insourcing & outsourcing
  - We promote our expertise externally
  - We work with external partners for simple repairs
- → We build up expertise that is recognized and used internally and externally
- ➔ In Supply Chain we save in our purchases (higher volumes and standardization)

## Driving key competences – Develop key specialties

## **Frontrunner in ETCS**



- Installation of ETCS on all rolling stock
   SNCB by 2025
- Central workshops provide the installation and migration to ETCS Baseline 3

to ensure compatibility with the Infrabel network.

• Strong knowledge for maintenance in traction workshops

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## **Performing Supply Chain**



- Automated **MRP management** to replenish local storage
- Internal logistics
- Relance: follow up of suppliers
- Inventory management
- **Digitalization:** self service by vending machines, scanners to follow parts movements
- **Part repairs competence** (internal by Central Workshops or external)
- Robotized warehouse

## Exploit the digitalization

- Mobile devices to work more efficiently
  - Better use of time of all technicians and supervisors:
  - Work faster (real-time info) and monitoring of progress of activities
  - Additional registration to improve data analyse

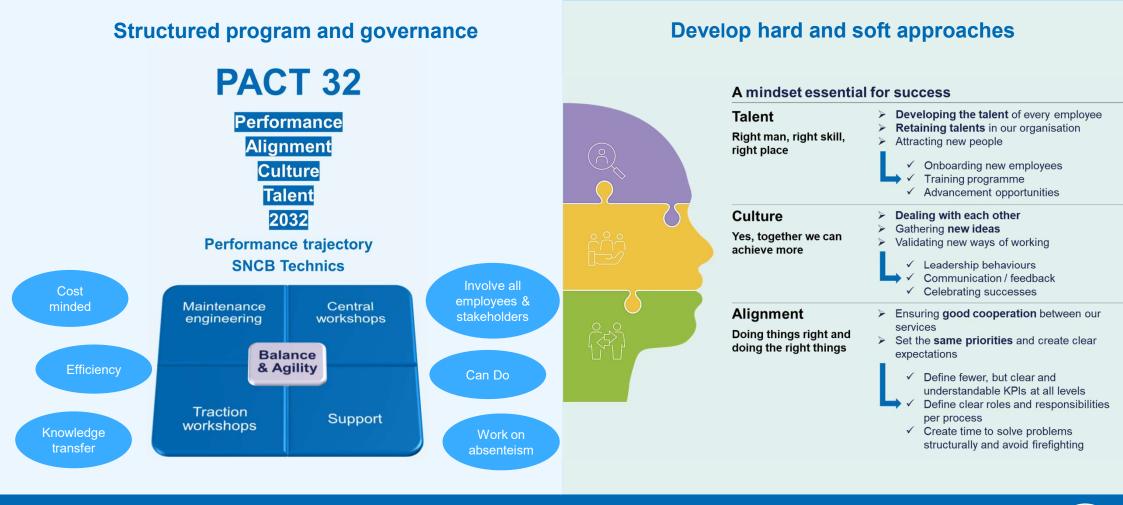


Remote Diagnostics: data at service for maintenance

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- Real-time monitoring of fleet status: automatic alerts for early identification and prevention of incidents
- Increased availability & reliability through root cause analysis and correlation reports
- Optimized responsiveness through focus
   on preparation and proactive planning

## Unlock potential savings through a structured approach – Driving the performance improvements which also focus on behaviours



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## Where does this bring us in the fleet maintenance? – Concluding remarks

### Improved safety (employees and travellers)

- Annual reduction of accidents at work
- Exploitation safety annually improved through ETCS rollout

### Greater availability of the rolling stock

• Reduction of downtime by 30% by 2025 compared to 2013

#### Greater **reliability** of the rolling stock

Reduction of technical incidents

#### Customer satisfaction improvements

- Improvement of the tidiness of the rolling
- Improved accessibility to our trains, more bicycles space,

#### Productivity improvements

 Reduction of operating costs through technical and organisational measures

# SNCB has a strong operational track record in maintenance activities :

- improved availability (-20%) since 2015
- pioneer in ETCS installations
- huge technical knowledge
- growing external customer base

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